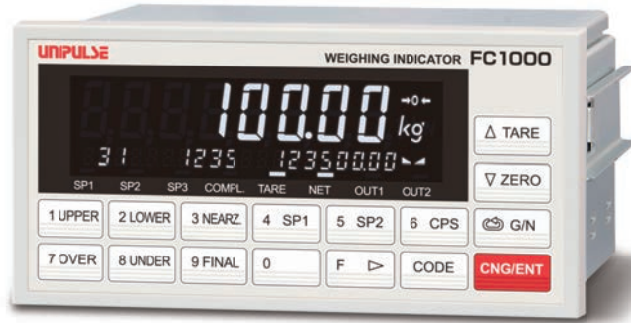


FC1000

STANDARD TYPE WEIGHING INDICATOR



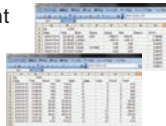
CC-Link **DIN 144x72**
RoHS2 **IP65**

New Standard for Weighing Indicator!! Significantly improved basic-performance. SD memory card is supported.

SD card slot

You can write and read setting parameters from SD cards, while recording weighing results & data when abnormalities occur.

- Calibration value & Error logs are automatically recorded
You can identify the indications of faulty load cells and replacement timing. Date & time of errors occurred can be displayed, as well as the record of how the errors are made (through key control, communication, I/O, etc).
- Data recording of weighing results
Monitor management of raw material, equipment operation rate and so on.
Long-term trend can be observed as well.
- Restore setting parameters with just one touch
 - You can copy setting parameters to another replaced FC1000.
 - Multiple FC1000s can use the exact same settings.
 - You can restore the initial setting when you first install FC1000.
(It will be saved as initial value separately from the setting parameters)



Equivalent to IP65 Protection

By placing the rubber seal when mounting on the panel, the front panel can be protected from moisture and dust damage.

High sampling rate & resolution

High-Speed A/D conversion and powerful digital processing capability of 1200 times/sec. High display resolution of 1/100000 (max). Measurement can be performed quickly and precisely due to high speed A/D conversion.

Load cell signal level display (-2.51 to 5.1 mV/V)

The output signal level of load cell can be displayed in mV/V for monitor purpose. Malfunction indicator or faulty sensor can be differentiated easily.

Total weight control function

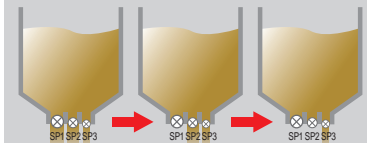
The batch weighing with a low capacity scale enables the fast and accurate measurement of larger total weight.

【Coarse feeding】



All three feeding valves are opened fully for faster weighing.

【Fine feeding】



The batch weight is adjusted automatically based on the target total weight, and the feeding is controlled in three steps (SP1/SP2/SP3) for more accurate weight measurement.

Depth of 99 mm

Miniaturization of control panel & panel space saving.

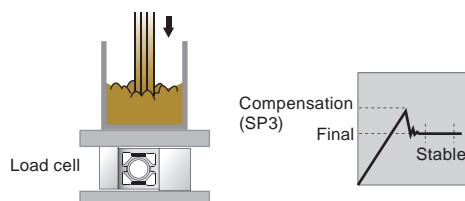
High performance filter & Auto filter adjustment

With combination of low pass filter (0.1 to 300 Hz) which corresponds to various vibration and moving average filter (OFF, 2 to 512) that is effective for periodic vibration, automatic searching for optimal value with accuracy and stability can be achieved. (You can manually adjust settings too)

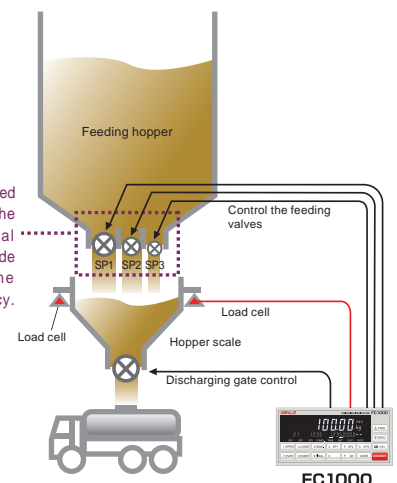


Minus compensation

High-pressure liquid filling & powder feeding can be done.



At first, 【coarse feeding】 is performed with lower accuracy. But, when the total weight reaches to the total weight set point, the weighing mode automatically switches to 【fine feeding】 with the higher accuracy, higher accuracy.



Bright white LCD display with the useful 20 digits sub display

The sub display can be used to show the cumulative weight, code/preset number, etc....



6 digit display

24 bit A/D convertor enables 6 digit display.

Memory for 32 weight settings

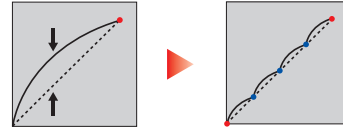
32 different weight settings can be saved in the memory and selected through I/O or interface. Batch weighing can be performed easily.

Equivalent input calibration

Theoretical calibration can be performed easily by registering the capacity and rated output of load cells.

Multipoint calibration (linearization)

Three additional points can be defined in the middle between zero and span for better linearity. Even though the scale has poor linearity, it can be corrected to be a highly accurate scale.



Specifications

Analog	Excitation voltage	DC 5 V±5% Output current: Within 90 mA Remote sense type (Up to 6 350 load cells can be connected in parallel)	
	Signal input range	-2.5 to +5.1 mV/V	
	Zero adjustment range	Automatic adjustment by digital processing -2.5 to +2.0 mV/V	
	Span adjustment range	Automatic adjustment by digital processing 0.02 to +3.0 mV/V	
	Linearization function	Can calibrate up to 3 points other than zero/span	
	Min. input sensitivity	0.15 µV/count	
	Accuracy	Non-linearity: Within 0.01% FS Zero drift: 0.0002% FS/°C typ. Gain drift: 1 ppm/°C typ.	
	Filter	Digital low-pass filter 0.1 to 300 Hz Moving average filter OFF, 2 to 512 times	
	A/D converter	Speed: 300 times/sec., 1200 times/sec. (depende on setting) Resolution: 24 bit (binary)	
	Display	Display unit	7-segment LCD display Main display: 8 digit (14.4 mm character height), sub-display: 20 digit (4.3 mm character height)
Display value		5 digit sign: negative display at the highest digit (Up to 6 digits)	
Unit		None/ kg/ g/ t/ lb/ N	
Decimal point		0, 0.0, 0.00, 0.000	
Weight errors		"LOAD": sensor signal level is above the signal input range, "-LOAD": the sensor signal level is below the signal input range, "OFL1": the Net weight is over the limit, "OFL3": the GROSS weight is over the limit	
Setting	Display frequency	1, 3, 6, 13 or 25 times/sec.	
	Status display	SP1/ SP2/ SP3/ COMPLETE/ TARE ON/NET/ OUT1/ OUT2	
	Setting method	By operating the membrane keys or through interface	
	Memory of set value	Default settings: stored in NOV.RAM (non-volatile RAM) Time: backed up by lithium battery Other setting values: stored in F-RAM (non-volatile RAM)	
	Protection of set value	Settings can be protected with the software LOCK	
	Setting item	- Upper limit / Lower limit / Near zero / Set point 1 / Set point 2 / Compensation / Over / Under / Final - Comparison inhibit time 1 / Judging time / Complete output time / Compensation feeding time / Number of times for AZ / Number of times for judging / Auto free fall compensation regulation values / Comparison inhibit time 2 / Preset tare value - Weighing function 1 / Weighing function 2 / Weighing function 3 / Sequence mode / Key invalid-LOCK / Discharging time / Motion detection (Period - Range) / Zero tracking (Period) / Zero tracking (Range) - Balance weight value / Minimum scale division / NET weight over / GROSS weight over / DZ limitation value / Display selection / Gravitational acceleration / Sub-display mode / Sub-display selection - D/A output mode / D/A zero scale adjustment / D/A full scale adjustment / RS-232C/RS-485 setting / RS-232C/RS-485 ID / Transmission delay time / CC-Link I/F setting / CC-Link station number setting / Setting LOCK - Input signal selection 1 / Input signal election 2 / Input signal election 3 / Output signal election 1 / Output signal election 2 / Output signal election 3 / Output signal election 4 / Status display election / Extended function selection 1 / Extended function selection 2 / Total weight control function - Average weight value / Maximum weight value / Minimum weight value / General standard deviation / Sample standard deviation / Number of data / Latest data / Maximum-Minimum / Option display - Span calibration / Equivalent span calibration / Equivalent zero calibration / Linearize calibration 1 / Linearization calibration 2 / Linearization calibration 3 / Linearization Calibration / Calibration Point Confirmation / Password / Zero Calibration	
	External signal	Output signal (12)	Selectable/configurable Open collector output V _{ceo} = 30 V, I _c = 120 mA
	Interface	Input signal (8)	Selectable/configurable Non-voltage contact input (internal circuit power supply voltage 12 V)
		SIF: SDC: 232 or 485: BCO: DAC: CCL:	S/I/F interface SD card slot Select either RS-232C or RS-485 interface BCD parallel data output interface (Option) D/A converter current output (Option) CC-Link interface (option)
	General specification	Power supply voltage	AC 100 to 240 V (+10%-15%) (free power source 50/60 Hz)
Power consumption		5 W typ.	
Operating conditions		Temperature Operating temperature range: -10 to +50°C Storage temperature range: -20 to +60°C Humidity 85% RH or less (non-condensing)	
Dimensions		144(W) x 72(H) x 109(D) mm (excluding the projections)	
Attachment	Weight	Approx. 850 g	
	AC input cord (nominal rating 125 V) 3 m...1 FCN series I/O connector (with cover)...1 Load cell input connector...1 Operating tool...1 Jumper cable...2 SD card 1GByte...1 Rubber seal for dust & drop-proof protection...1 Quick manual...1 BCD output connector (when BCO option is selected)...1 D/A converter connector (when DAC option is selected)...1 CC-Link connector (when CC-Link option is selected)...1		
Optional accessories	CA325AC3P-B3:	AC input cord 3 m	
	CA325AC3P-CEE7/7-B2:	AC input cord (voltage resistance: 250 V) 2 m	
	CN21:	BCD output connector	
	CN34:	D-sub9p connector for RS-232C	
	CN50:	FCN series I/O connector (with cover)	
	CN55:	FCN series I/O connector (with diagonal cover)	
	CN71:	CC-Link connector	
	CN72:	Double row connector for CC-Link	
	CN78:	Loadcell input connector	
	CN86:	3p connector D/A converter	
SD1G:	SD card 1 GByte		
SD2G:	SD card 2 GByte		
SD16G:	SD card 16 GByte		
SD32G:	SD card 32 GByte		

* Please note that there are possibilities of individual differences in a color tone on display devices such as LEDs, fluorescent display tubes and LCDs due to manufacturing process or production lots.

Structure of product code

FC1000

①

②

③

③ Option interface

① Standard unit

② Interface selection

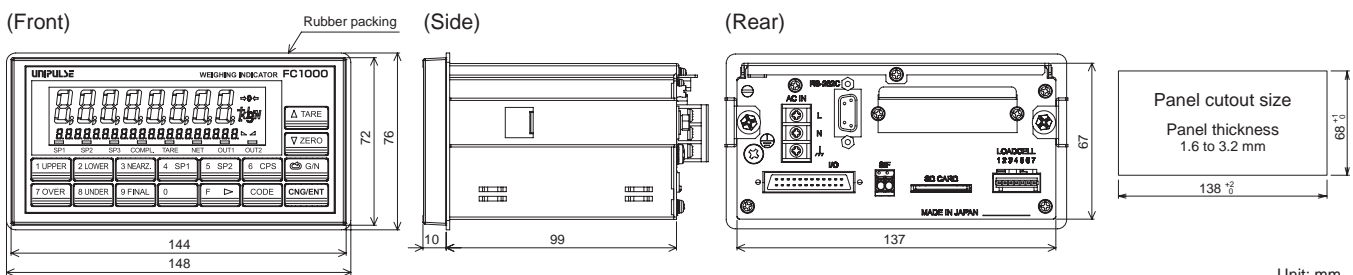
Sign	Interface
232	RS-232C
485	RS-485

Sign	Interface
Standard	S/I/F, SD slot

One optional interface can be added in addition to the standard interface.

BCO	BCD output (Sink type)
DAC	D/A converter (Current output)
CCL	CC-Link

External dimension



Unit: mm